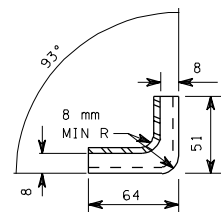


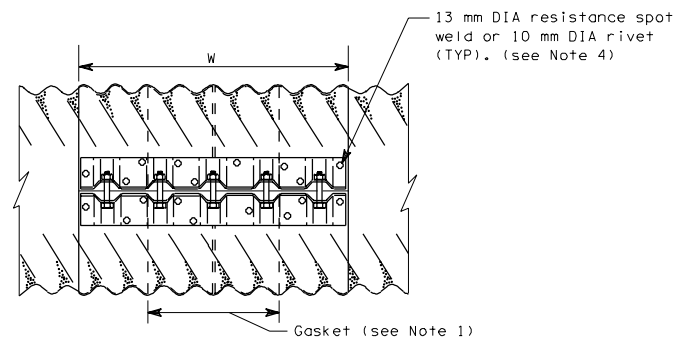
TYPE H DIE-FORMED ANGLE DETAIL



SECTION A-A

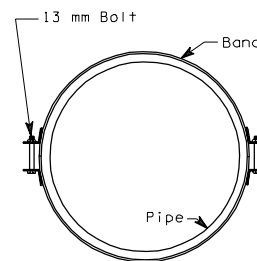
# NOTES

1. Gaskets are required with all coupling bands. Gaskets for pipe with 68 mm x 13 mm corrugations shall be 203 mm minimum width. For pipe with 76 mm x 25 mm corrugations minimum gasket width shall be 305 mm.
2. As an alternate to the Type H Die-Formed Angle, a 51 mm x 51 mm x 6.4 mm angle may be used for 610 mm bands.
3. Spot welds shall be made at the crest of coupling band corrugations.



TYPE H COUPLING BAND

For Helical, Reformed End Helical  
or Annular Corrugated Steel Pipe  
(Helical coupling band shown)



END VIEW

ALL DIMENSIONS ARE IN MILLIMETERS  
UNLESS OTHERWISE NOTED

## TYPE H COUPLING BANDS FOR CORRUGATED METAL PIPE

## STANDARD PLAN B-13c

APPROVED FOR PUBLICATION

STATE DESIGN ENGINEER DATE  
WASHINGTON STATE DEPARTMENT OF TRANSPORTATION  
OLYMPIA, WASHINGTON